1863 Eastman Ave.
Ventura, Ca. 93003
www.arp-bolts.com

Part Number: 107-1001
Application: MITSUBISHI 2.0L (4B11) DOHC 4-CYL

Cam Tower Stud - Installation

[1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.

[2] Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages, plus proper fit, length and dimension.

[3] To ensure proper thread engagement and accurate torque readings, clean the threads in the cylinder head. Chase if necessary with a Thread Chaser or Tap.

[4] Screw the studs into the cylinder head "HAND TIGHT ONLY". **Note:** Loctite may be used if permanent mounting of the studs is preferred.

[5] Install the camshaft(s) and the camshaft caps as described in the factory service manual.

[6] Lubricate the stud threads, nuts and the washers with ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT. Then install the washers and the nuts onto the studs and tighten them hand tight

[7] Following the manufacturer's recommended torque sequence tighten the **M6 nuts to 115 in-lbs and** the **M8 nuts to 180 in-lbs using ARP ULTRA TORQUE FASTENER ASSEMBLY LUBRICANT.**

If you have any questions or need additional information please contact us at **(805) 339-2200** or by FAX at **(805) 650-0742.**