

1863 Eastman Ave. Ventura, Ca. 93003 www.arp-bolts.com

Part Number: 107-2801, 107-2802 & 107-2803 Application: MITSUBISHI 2.0L (4G63) 4-CYL

Flywheel Bolt without Washer- Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] **DO NOT USE ANY WASHERS** with ARP Flywheel Bolts. They are designed to be installed without them. **Note:** ARP will NOT be responsible for any failures resulting from using a washer with this kit.
- [3] Make sure there is an adequate chamfer around the bolt holes on the flywheel to clear the radius under the head of the bolt.
- [4] Lubricate the threads of the bolt with LOCTITE 242 and the under head of the bolt with ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT. Then install the flywheel onto the crankshaft and tighten the bolts hand tight.
- [5] Using an alternating or criss cross pattern, torque the bolts to <u>95</u> ft lbs using the specified lubricants in Step 4.

If you have any questions or need additional information please contact us at (805) 339-2200 or by FAX at (805) 650-0742