



1863 Eastman Ave.
Ventura, Ca. 93003
www.arp-bolts.com

Part Number: 203-2803

Application: TOYOTA 2.0L-2.4L (20R/22R) 4-CYL

Flywheel Bolt without Washer- Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] **DO NOT USE ANY WASHERS** with ARP Flywheel Bolts. They are designed to be installed without them. **Note:** ARP will NOT be responsible for any failures resulting from using a washer with this kit.
- [3] Make sure there is an adequate chamfer around the bolt holes on the flywheel to clear the radius under the head of the bolt.
- [4] Lubricate the threads of the bolt with **LOCTITE 242** and the under head of the bolt with **ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT**. Then install the flywheel onto the crankshaft and tighten the bolts hand tight.
- [5] Using an alternating or criss cross pattern, torque the bolts to **85 ft lbs using the specified lubricants in Step 4.**

If you have any questions or need additional information please contact us at **(805) 339-2200** or by FAX at **(805) 650-0742**