

1863 Eastman Ave. Ventura, Ca. 93003 www.arp-bolts.com

Part Number: 235-2501

Application: CHEVROLET BIG BLOCK

Harmonic Balancer Bolt - Installation

[1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.

[2] Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages, plus proper fit, length and dimension.

[3] To ensure proper thread engagement and accurate torque readings, clean the threads in the end of the crankshaft. Chase if necessary with a Thread Chaser or Tap.

[4] Lubricate the threads of the bolt, the underhead of the bolt and the front face of the balancer (where the washer contacts the balancer) with ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT. Then install the washer onto the bolt and install the bolt hand tight.

[5] Tighten the balancer bolt to 110 ft-lbs using ARP ULTRA TORQUE FASTENER ASSEMBLY LUBRICANT.

If you have any questions or need additional information please contact us at (805) 339-2200 or by FAX at (805) 650-0742.